



LOPIE PAPER MILL

2026 Integrated Pulp & Paper Solutions,
Premium Household Tissue Paper Grade Supplier.

LOPIE GROUP

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200+
customers in **30+** countries
around the world

20+
years

WHO WE ARE

Lopie Group, founded in 2005, is a world-leading, innovative, energy-efficient and environmentally friendly manufacturer and service provider of disposable paper products. Lopie Paper Mill was established in 2020, boasts a mature pulp and papermaking industrial chain, offering customers a full range of high-quality base paper products to meet diverse production and reprocessing needs. Its high-grade jumbo rolls cover multiple specifications, including hand towels, kitchen towels, napkins, facial tissue, toilet tissue, and food packaging paper.

LOPIE HISTORY

2005

The first factory was built in Guangzhou. The first production line of towel and facial tissue was put into production.

2009

Achieved full coverage of AFH paper products (TNT) in America.

2011

A new range of printed napkins and coloured napkin series products has been added.

2013

The second factory was built in Dongguan. The storage and distribution area exceeded 20,000m².

2014

Achieved full coverage of AFH paper products (TNT) in Australia and Europe.

70,000 tons

2015

Imported contactless automatic toilet paper production line and packaging equipment.

2016

The third factory was built in Dongguan.

90,000 tons

150,000 tons

2017

TNT processing capacity exceeded 100,000 tons. Upgraded enterprise ERP system.

2018

A new range of paper straws, packaging containers and dispenser series products is now available.

2019

The fourth factory was built in Malaysia. New products in the Pizza Box series.

2020

Invested in the construction of an advanced manufacturing base for jumbo roll tissue and paper disposable household goods in Guigang, Guangxi.



500,000 tons

320,000 tons

2021

New cutlery and paper products.

2022

New products in the mold fiber packaging series.

The increasing paper base capacity of high-grade household paper of 50,000 tons.

2023

Built the sixth factory in Malaysia. Established Dongguan Lopie Xiangwang Packaging Co., LTD

2024

The seventh factory was built in Malaysia, and the group's headquarters were relocated to Nansha in Guangzhou.

2025

The eighth factory has been built in Malaysia. The Lopie Global Headquarters, as well as the R&D and production base for biodegradable biomass plant fibre products, were launched in Nansha, Guangzhou. Our market presence continues to grow.

1,000,000 tons



ISO 9000 Quality Management System Certification
ISO 14000 Environmental Management System Certification



FSC Chain of Custody Certification



PEFC Chain of Custody Certification



SMETA Social Audit



BPI Compostable Certification



SBTi Science Based Targets Validation Statement



BRC Global Standards Certification



LFGB



FDA Food Safety Inspection



EC Food Safety Inspection

LOPIE CERTIFICATION

Lopie has obtained multiple certifications, including ISO 9001 Quality Management System Certification, ISO 14001 Environmental Management System Certification, BRC Global Standards Certification, FSC Chain of Custody Certification, and SMETA Social Audit. Our products have also passed FDA and EU food safety tests, as well as the BPI Compostable Test, ensuring compliance with global quality, environmental, and safety standards.

PAPER MILL

Lopie Paper Mill is located in Guigang, Guangxi, spans 500,000 square meters with an annual production capacity of 300,000 tons.





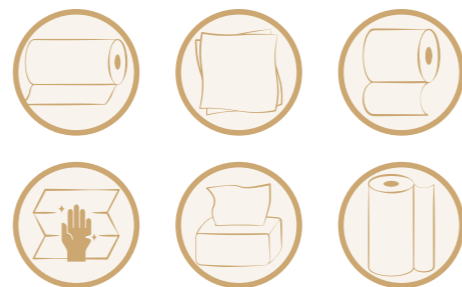
LOPIE TISSUE PRODUCTS

- Lopie Paper adheres strictly to globally recognized standards in production.
- We manufacture high-quality jumbo roll, aiming to be the preferred partner for tissue, and towel, paper processors world-wide.

- The tissue paper products cover a variety of pulp types, including 100% virgin pulp, non-wood pulp, OCC pulp and deinked pulp. These products are available in different grades with basis weight and color. Our tissue paper products have gained widespread acceptance around the world.

TOWEL JUMBO ROLL
 NAPKIN JUMBO ROLL
 TISSUE JUMBO ROLL

1000+



TOWEL JUMBO ROLL

Hand Towel

- Raw material from FSC certified wood pulp, non-wood, and sustainable 100% recycled pulp.
- High water absorbency, good dirt-absorbing, paper is tough and not easy to break, clean and hygienic.



DESCRIPTION	MATERIAL	COLOR	GSM (g/m ²)
Hand Towel	Virgin	White	18-45
Hand Towel	Virgin	Kraft	18-45
Hand Towel	Recycle	Kraft	18-45
Hand Towel	Recycle	White	18-45
Hand Towel	Recycle	Blue	18-45
Hand Towel TAD	Virgin	White	22/24/28

Kitchen Towel

- Raw material from FSC certified wood pulp, non-wood, and sustainable 100% recycled pulp.
- High water absorbency, good dirt-absorbing, paper is tough and not easy to break, clean and hygienic.



DESCRIPTION	MATERIAL	COLOR	GSM (g/m ²)
Kitchen Towel	Virgin	White	18/20/22/24
Kitchen Towel	Virgin	Kraft	18/20/22/24
Kitchen Towel	Recycle	White	18/20/22/24

NAPKIN JUMBO ROLL

Napkin

Raw material from FSC certified wood pulp, non-wood, and sustainable 100% recycled pulp. Soft and delicate, stiffness, clean and hygienic.



DESCRIPTION	MATERIAL	COLOR	GSM (g/m ²)
Napkin	Virgin	White	11.5-22
Napkin	Virgin	Kraft	11.5-22
Napkin	Recycle	Kraft	16-22
Napkin	Recycle	White	13.5-22
Napkin	Recycle	Color	15.5-19

Airlaid

Raw material from FSC certified wood pulp. Soft and comfortable, with strong water absorption, clean and hygienic.



DESCRIPTION	MATERIAL	COLOR	GSM (g/m ²)
Airlaid	Virgin	White	40-60gsm
Airlaid	Virgin	Color	40-60gsm

TISSUE JUMBO ROLL

Facial Tissue

Raw material from FSC certified wood pulp, non-wood.
Soft and comfortable, with strong water absorption, clean and hygienic.
No fluorescent agent, naturally white.



Bath Tissue

Raw material from FSC certified wood pulp, non-wood, and sustainable 100% recycled pulp.
Soft and fluffy, clean and hygienic, easily degradable.
No fluorescent agent, naturally white.



DESCRIPTION	MATERIAL	COLOR	GSM (g/m ²)
Facial Tissue	Virgin	White	11.5-15
Facial Tissue	Virgin	Kraft	11.5/12.5/13.5/15
Facial Tissue	Recycle	White	13.5/15

DESCRIPTION	MATERIAL	COLOR	GSM (g/m ²)
Toilet Tissue	Virgin	White	12.5/13.5/15/17/19
Toilet Tissue	Virgin	Kraft	13.5/15/17/19
Toilet Tissue	Recycle	White	13.5/15/17/19

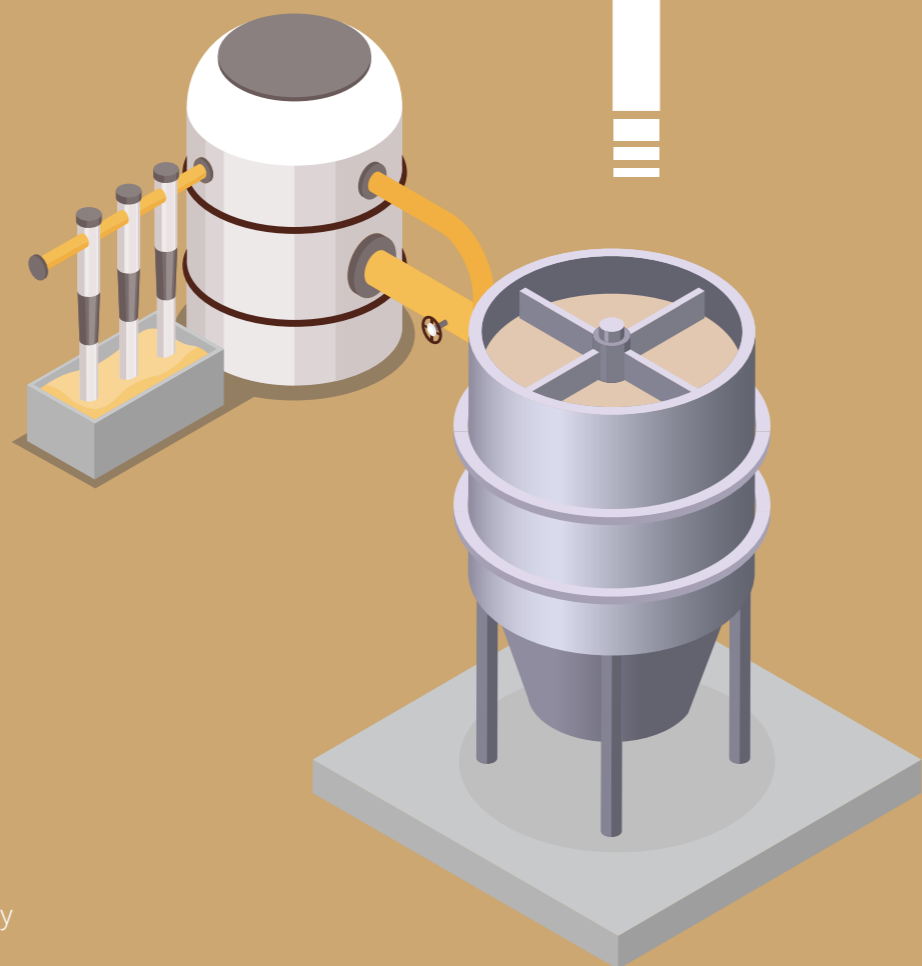
FLEXIBLE MANUFACTURING SYSTEM DESIGN

Lopie has strengthened its commitment to an integrated pulp and paper model by seamlessly combining the control of premium raw materials, cutting-edge equipment and lean manufacturing processes. We are dedicated to providing customers with stable, high-quality base paper products.

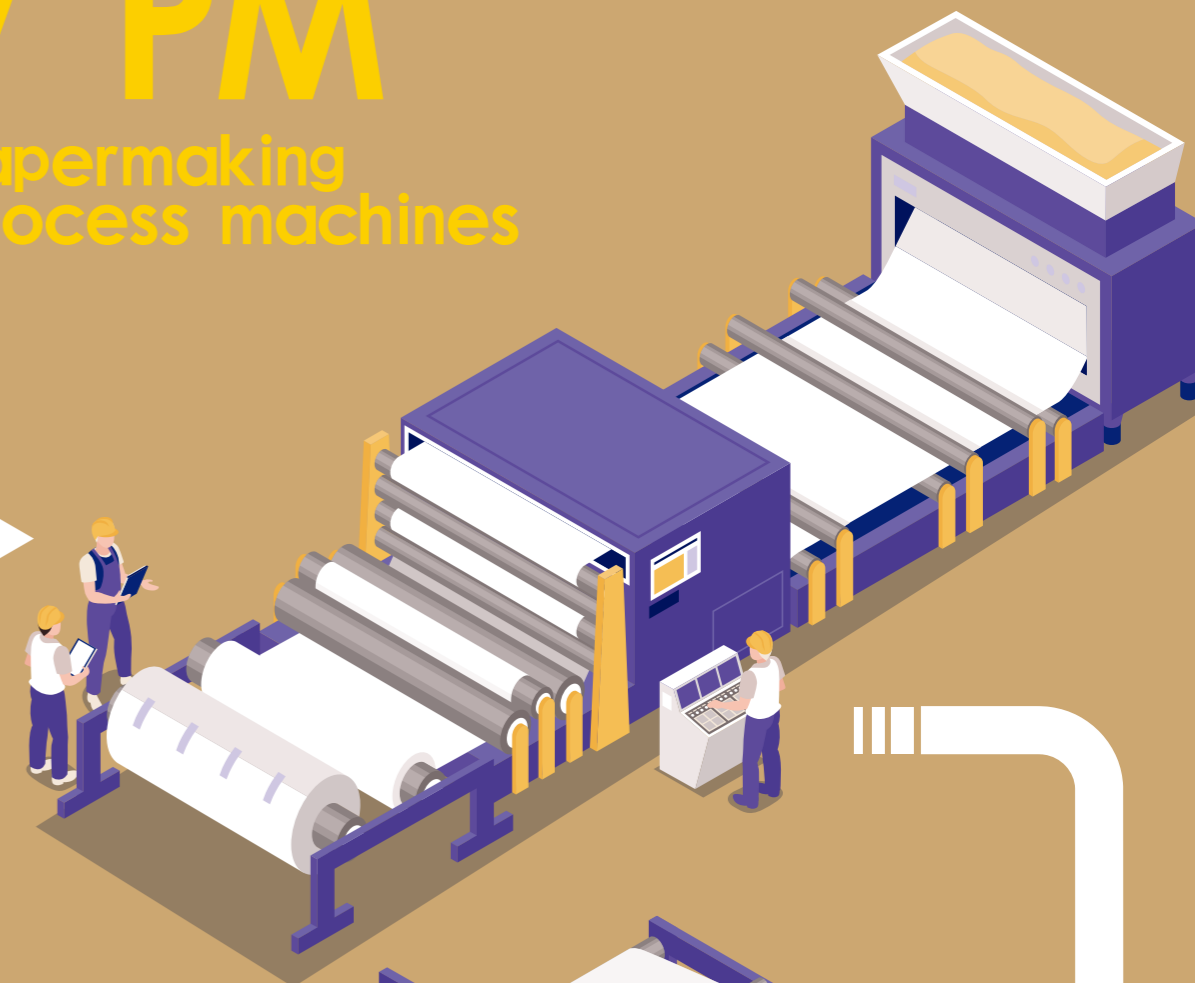
Lopie paper mill adopts flexible production design. It has 10 pulping lines, 10 slitting lines, and 7 paper machines with production capacity of 500 tons per day.

10 PL Pulp making lines

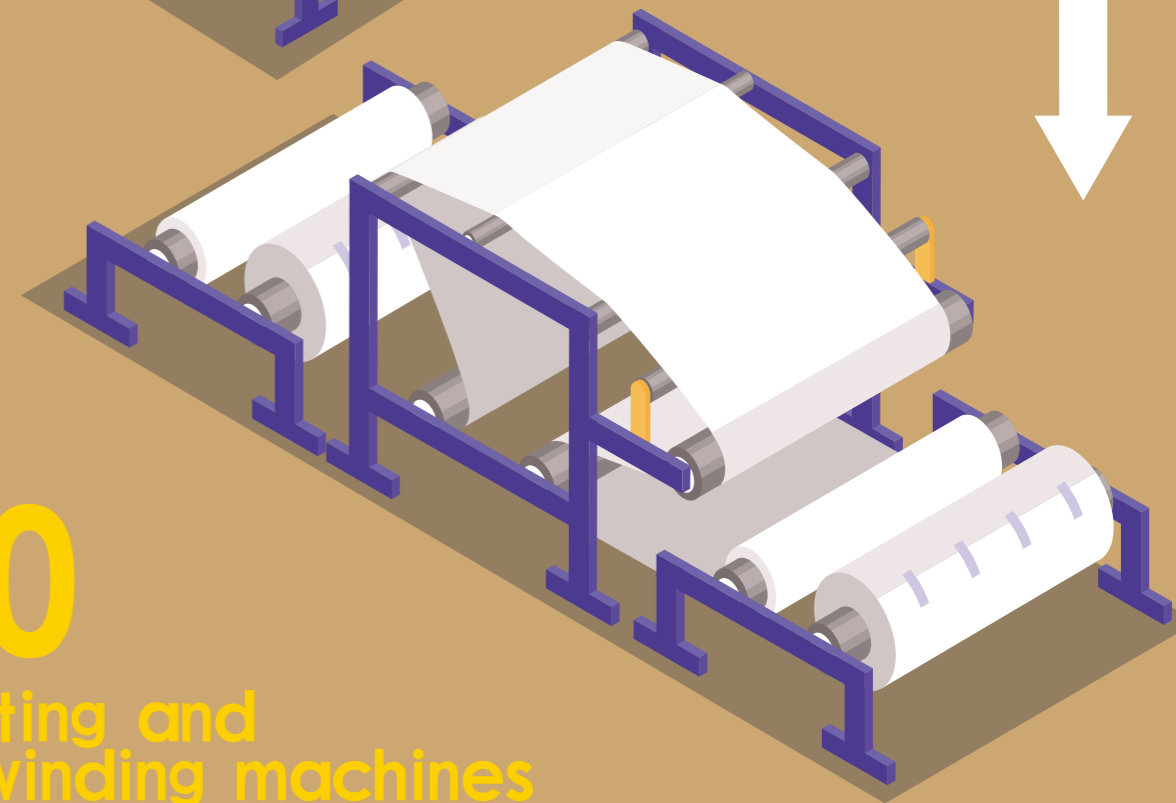
-  **3** Wooden pulp — 350tons/day
-  **1** Bamboo pulp — 50tons/day
-  **1** Sugarcane pulp — 100tons/day
-  **1** Deinked pulp — 150tons/day
-  **1** OCC pulp — 250tons/day
-  **3** Waste paper pulp — 100tons/day



7 PM Papermaking process machines



10 Slitting and rewinding machines



RAW MATERIALS



Deinked Pulp
(China)



Coniferous forest
(Northern Europe, Canada)



Bamboo pulp source
(Sichuan, Yunnan, Guangxi)



Sugarcane pulp source
(Yunnan, Guangxi)



OCC Pulp
(China, Malaysia)



hardwood forest
(Indonesian Islands, Amazon Rainforest)

LOPIE PM

PM	WIDTH OF MACHINE	BASIC WEIGHT	CAPACITY TONS PER DAY	CAPACITY TONS PER YEAR
TM1	2800	11.5-26 g/m ²	40	73000
TM3	2850	11.5-26 g/m ²	65	
TM4	2850	11.5-26 g/m ²	65	
TM7	2850	11.5-26 g/m ²	65	
TM2	3000	13.5-40 g/m ²	45	13000
TM5 TAD	2850	20-30 g/m ²	30	9000
TM6	5600	26-50 g/m ²	180	55000
				150000



LOADING CAPACITY

- 24 Loading Spaces in total
- Daily Maximum Loading Capacity about 100 trucks/containers

